CM maderera ltda.

Clear Fingerjoint Radiata Pine Boards
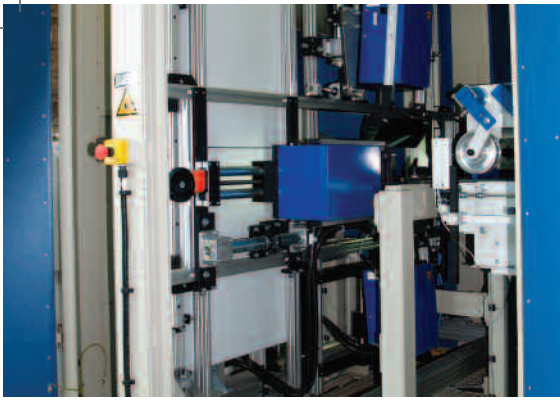World-class quality boards manufactured at our state-of-the-art facility.

CM Maderera's Precision Manufacturing Process Utilizes State-of-the-Art Equipment and Technology

Built from the ground up in 2007, the CM Maderera Ltda. manufacturing facility is strategically located in the Concepcion area of Chile close to Radiata pine supply hubs and major shipping ports. The automated production line incorporates the most modern, sophisticated equipment available today from Luxscan, Grecon Dimter and Weinig to convert raw material into defect-free blocks, then fingerjoint blanks, and finally boards with a glass-smooth surface which is ideal for proper coating adhesion. These exceptionally high-quality boards feature;
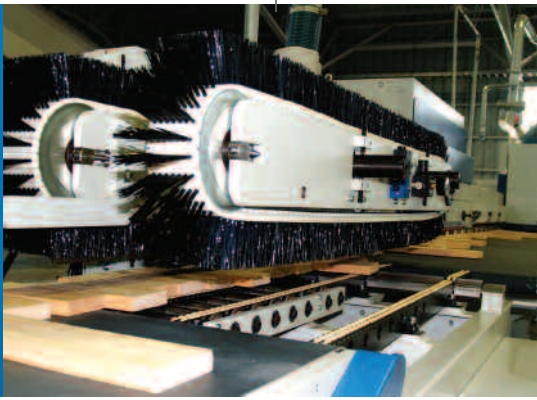
- Sophisticated x-ray and scanning produces clear blocks, both inside and outside
- Fingerjoints and edges bonded with the finest exterior-grade glue
- All boards processed with Weinig molders – no sanding
- Boards available raw and primed
- Primed product features oil-based first coat and acrylic latex second coat
- One year limited warranty on primer
- Ten year limited warranty on substrate glue line
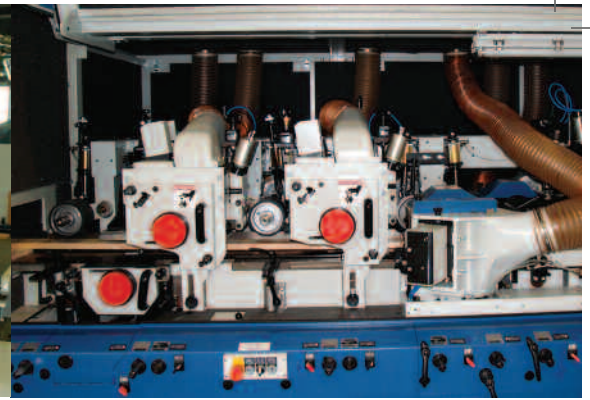
CM Maderera Ltda.
Los Ingenieras #960 • Parque Industriel Coronel • Coronel, Chile
US Headquarters p.203.227.8686 f.203.227.7666

Sophisticated x-ray and scanning eliminates defects

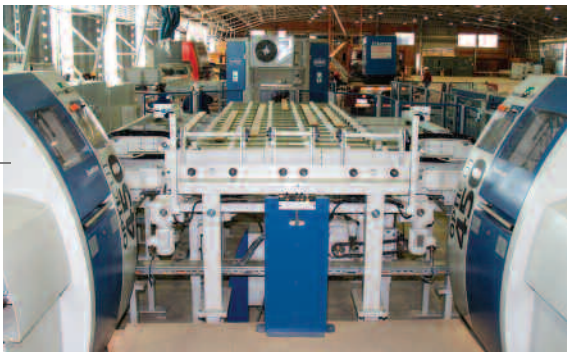State-of-the-art, American-style fingerjoints and edge glues

High-tech molder produces glass-smooth surfaced boards

Why Choose Clear Fingerjoint Radiata Pine from CM Maderera? Because Quality Makes a Difference.

CM Maderera controls every step of the manufacturing process to guarantee you the best quality available in the world, along with consistent supply and fair prices. Every piece of raw material is scanned by two x-ray heads and four color cameras to read defects both inside and outside the wood, and to ensure ideal moisture content. This information is directed to the production line where any high moisture content material is removed. Then, an automated chop saw removes all defects to guarantee clear material both inside and outside. Next, boards enter a state-of-the-art fingerjointer which bonds the American-style fingerjoints and edges with the finest exte-

rior-grade glue. Each board is then processed by Weinig molders, resulting in an exceptionally-smooth, glass-like surface. Because boards are molded, the possibility of raised grain is significantly reduced and the surface is ideal for proper paint adhesion during the priming process. Primed products receive two coats of machine– applied primer (acrylic latex over oil) under ideal conditions of temperature and humidity. Our exacting manufacturing process, combined with our investment in technologically advanced machinery and exacting quality control ensure our products are among the finest available anywhere in the world.

Exacting manufacturing process

Two coat primed with oil-based first coat, acrylic latex second coat

Units protected and packaged to perfection for container shipments

Product Availability & Specifications

S4S Boards

Size (Nominal)	Length (feet)
1" × 3"	16' no trims
1" × 4"	12' & 16' no trims
1" × 5"	12' & 16' no trims
1" × 6"	12' & 16' no trims
1" × 8"	12' & 16' no trims
1" × 10"	12' & 16' no trims
1" × 12"	12' & 16' no trims
5/4" × 4"	12' & 16' no trims
5/4" × 5"	12' & 16' no trims
5/4" × 6"	16' no trims
5/4" × 8"	16' no trims
5/4" × 10"	16' no trims
5/4" × 12"	16' no trims

• Other lengths also available

Patterns

Size (Nominal)	Length (feet)
1" × 4" T&G ECB	16' no trim
1" × 6" T&G ECB	16' no trims

• Other lengths also available

Custom Patterns

CM Maderera can provide other custom patterns upon request. Please call us with any special pattern requests.

Custom Packaging

CM Maderera can provide packaging to your specifications. Options include custom sized units, poly or paper wrapping, logo imprinting, UPC labeling and more.

• One year limited warranty on primer
• Ten year limited warranty on substrate glue lines
• See actual warranty for details

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US Headquarters p.203.227.8686 f.203.227.7666 email mmodansky@cmmaderera.cl